



IEEE/IEC Lightning Arrester

Arresters for AC and DC Applications



GE
Digital Energy

Overview

For more than a century, utilities have relied on GE to deliver electrical products and services to meet their reliability and operational performance needs. GE is a leading provider of transmission and distribution solutions as well as grid automation systems that maximize utilities operational efficiencies and provides their customers with reliable power.

Through an alliance with XD Electric, GE has extended its portfolio to include high and ultra-high voltage power equipment, supporting the highest transmission voltage levels in the world. XD Electric is one of China's largest high voltage equipment manufacturers dedicated to the research, application and development of critical transmission equipment and solutions. XD Electric has a broad range of products to transform and direct the flow of power for industrial, commercial and residential users. The XD|GE partnership brings end-to-end transmission solutions to meet the growing global demand for electricity. The combined portfolios of GE and XD provide a comprehensive range of technology solutions to address the unique challenges faced by the utility sector and energy intensive industries.

XD|GE IEEE/IEC Lightning Arresters

XD|GE provides a full range of porcelain and polymer housed IEEE and IEC rated arresters for AC and DC transmission, substation, and distribution applications.

XD|GE arresters are widely used in power plants, transmission substations, distribution substation and high voltage power equipment up to 1100kV.

Product Features

- Stringent tests on each MOV disk provide industry leading MOV performance and reliability
- Porcelain and silicon bushings are provided from vertically integrated, state-of-the-art manufacturing plants for optimal quality, performance and delivery
- Both porcelain and polymer arresters are guaranteed to resist moisture ingress and partial discharge under extreme environmental conditions
- Excellent aging resistance
- High mechanical strength
- Reliable pressure release capability

Quality

Quality is critical for XD|GE and this focus is evident throughout our manufacturing environment. Quality begins with an incoming inspection of all purchased and outsourced materials to ensure that before we begin the manufacturing process, we have the best possible inputs. Each production facility maintains working environment standards including controls of cleanliness, temperature and humidity.

Through production and assembly, there are multiple checkpoints for critical process steps, including both visual inspection as well as stopped flow inspection performed to documented test plans. Our production facilities follow a strict non-conforming procedure to identify and control and to avoid the use and delivery of the non-conformity.

In addition, XD|GE has a dedicated measuring and inspection department with certified, full-time inspectors in each of our manufacturing sites. This department provides a secondary cross-inspection for work in process and finished products, ensuring quality is achieved throughout the manufacturing process. First pass yield and cost of quality data is maintained and analyzed per product family.

HOUSING TYPE:
Porcelain
Polymer
ENERGY HANDLING CAPABILITY CLASSIFICATION:
Class 1 - 10,000 Amp Nominal Discharge Current /Distribution Class
Class 2 - 10,000 Amp Nominal Discharge Current/ Distribution Class/Intermediate Class
Class 3 - 10,000 Amp Nominal Discharge Current, Ur < = 420 kV/Station Class
Class 4 - 20,000 Amp Nominal Discharge Current, Ur <= 420 kV/ Station Class
Class 5 - 20,000 Amp Nominal Discharge Current , Ur >360 kV/ Station Class
POLLUTION LEVEL REQUIREMENT CLASSIFICATION:
Medium (>= 20mm/kV Um)
Heavy (>= 25 mm/kV Um)
Very Heavy (>= 31 mm/kV Um)
APPLICATION CLASSIFICATION:
Transmission line
Substation
GIS
HVDC
Railroad, generator, motor, reactor, capacitor and SVC protection

Advanced Test Facilities

XIHARI® is the Xi'an High Voltage Apparatus Research Institute and is an integral part of the XD|GE alliance. XIHARI has extensive testing capabilities at its facility sites, which include: High Power Laboratory, High Voltage Laboratory, Artificial Climate Laboratory, and EMC Laboratory and an Operational Test Circuit for HVDC Thyristor Valves. The testing hall meets the requirements of ISO™/IEC 17025, and boasts some of the largest test equipment in the world, creating capacity to test insulators as large as 1,100kV AC.

The high voltage apparatus laboratory in XIHARI is a government authorized national high voltage apparatus quality supervision and inspection test center. It is an independent third-party laboratory in type tests, routine tests, performance tests and certificate tests for high voltage apparatus. The testing facilities at XIHARI also include an extension environmental laboratory.

Testing capabilities here include high altitude testing, high humidity testing, and temperature testing from -70° C up to +150° C.

Global Project Engineering Services

XD|GE is dedicated to the success of its customers and provides an array of services to help successfully deploy and maintain XD|GE products and business solutions globally. World-class post-sales support, professional services, and supportive resources are ready to ensure that you effectively leverage the technical power and business advantages that come with XD|GE products.

This support infrastructure covers the entire life cycle of the product. You can count on our XD|GE global services team from the coordination of transportation logistics through the completion of site acceptance testing and into warranty and support phases of the product life cycle.

Access to our XD|GE support team for post commissioning needs is simplified to a single phone number or email address. Our global support center will be staffed 24x7 to field any incoming concerns and ensure our customer needs are fulfilled as quickly as possible. Our experienced and qualified XD|GE field service team has significant reach and leverage across the globe. The field service team will also have access to significant high-voltage power equipment domain expertise within XD|GE.

Our dedicated global service team comprises of qualified service engineers, in addition to a global field service network to deliver world-class installation, commissioning and post-sales support.

Specialized Installation & Commissioning

- Logistics including coordination of ocean and inland transportation
- Complete installation services include rigging, labor (mechanical, and electrical)
- Receiving, rigging, and unloading
- Testing system commissioning
- Site acceptance testing

Post-Sales / Installation Support

- 24/7 Global customer service
- Multilingual operators available to respond to customer requests
- Emergency response hotline
- Several customer support access points available to obtain support (telephone, e-mail, fax, or web)
- Warranty backed by the strength of GE
- Local spare parts availability reinforced by a global spare parts reserve
- We offer a global system of maintenance and repair facilities

Arrester Type Tests

All arresters are designed and tested per requirements in IEC 60099-4 and IEEE C62.11.

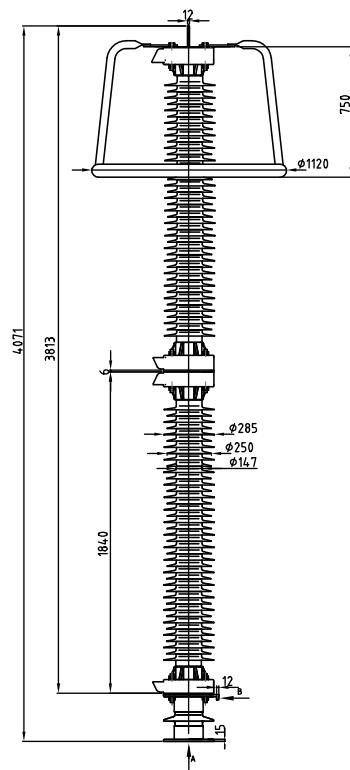
Testing Includes

- | | |
|---|--|
| <ul style="list-style-type: none"> • Insulation Withstand Test • Residual Voltage Test • Long Duration Current Withstand • Accelerated Aging Procedure • Heat Dissipation Behavior • RIV • Power Frequency Voltage vs Time | <ul style="list-style-type: none"> • Switching Surge Operation Duty • Short Current Test • Internal Partial Discharge • Bending Moment • Environmental • Seal Leakage • Artificial Pollution/ Weather Aging |
|---|--|

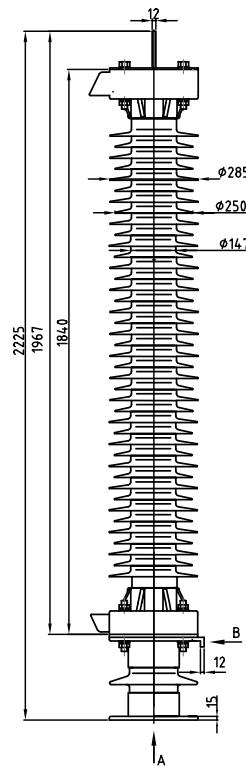
Worldwide Customer with Satisfaction

Products are widely used in power system up to 1000kV AC and ± 800kV DC with worldwide customers in Southeast Asia, America, Europe, Australia, Middle East, Africa and other regions. More than 350,000 products are on operation so far.

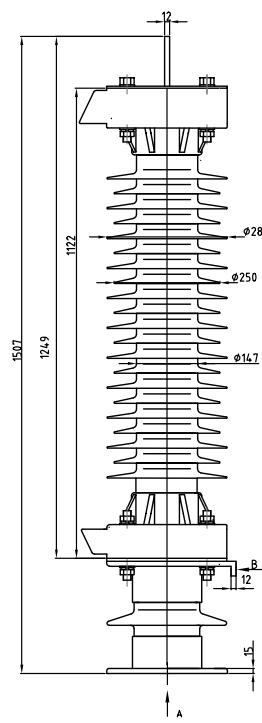
Polymer Arrester Outline Drawings (mm)



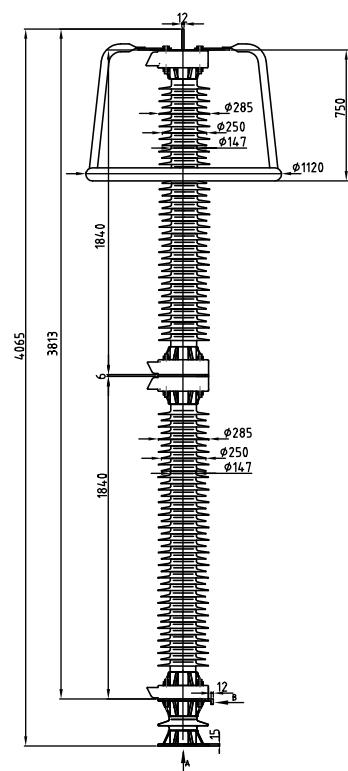
300kV



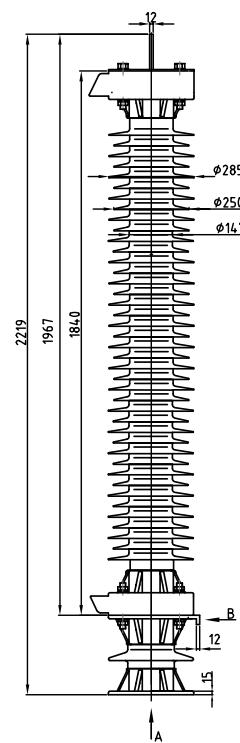
145kV



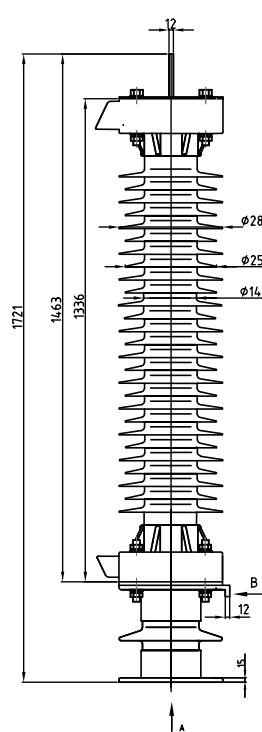
72kV



362kV



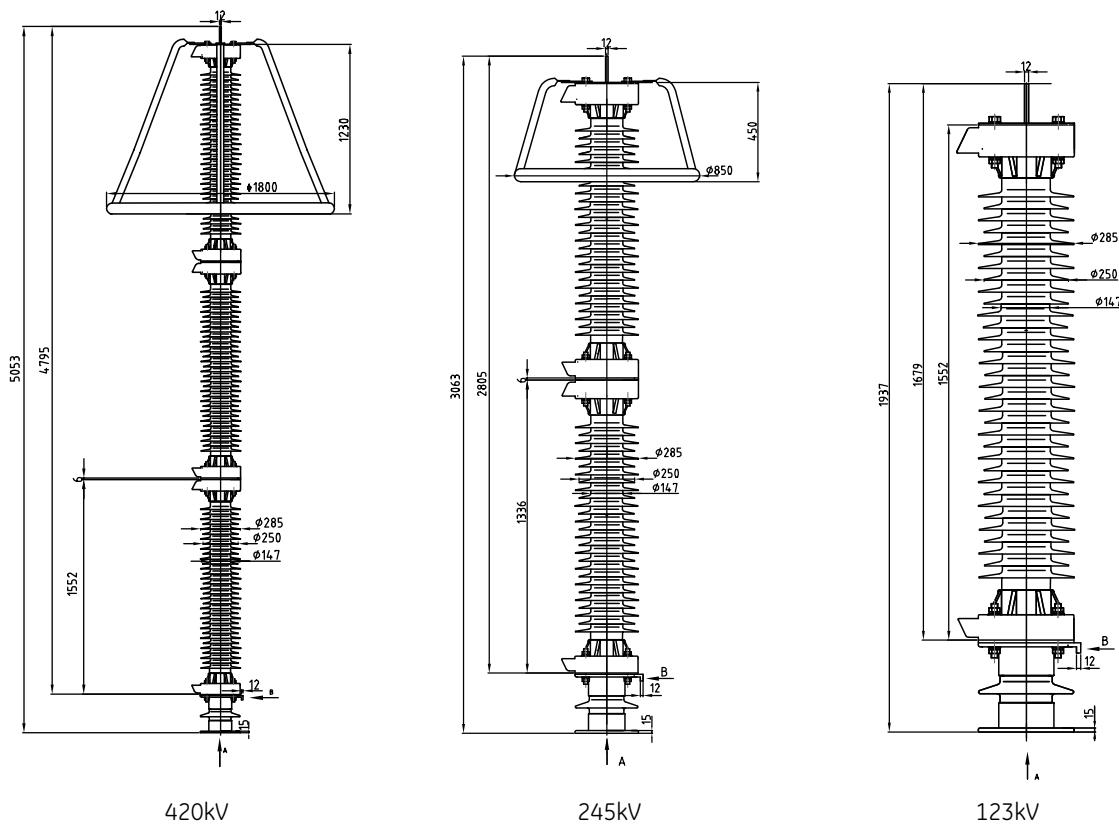
170kV



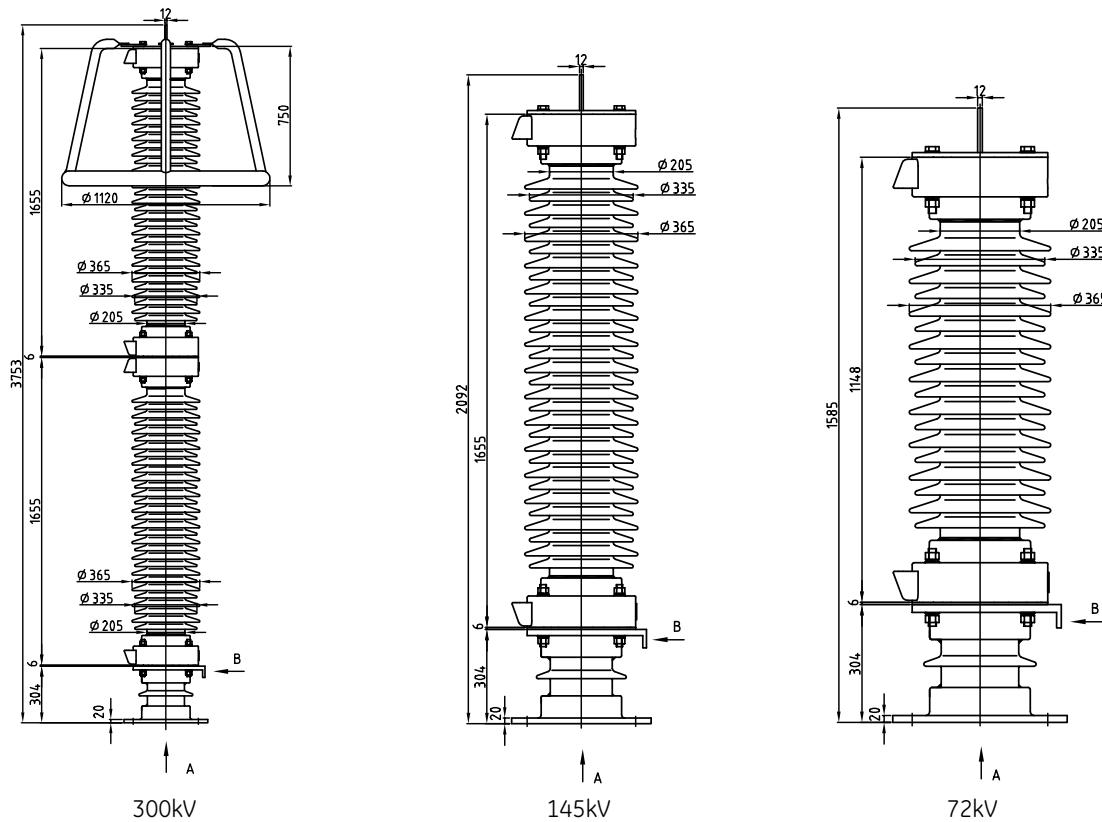
100kV

For specifications on class 3, 4 and 5 ratings, please refer to the tables on pages 7 to 15.

Polymer Arrester Outline Drawings (Cont'd)

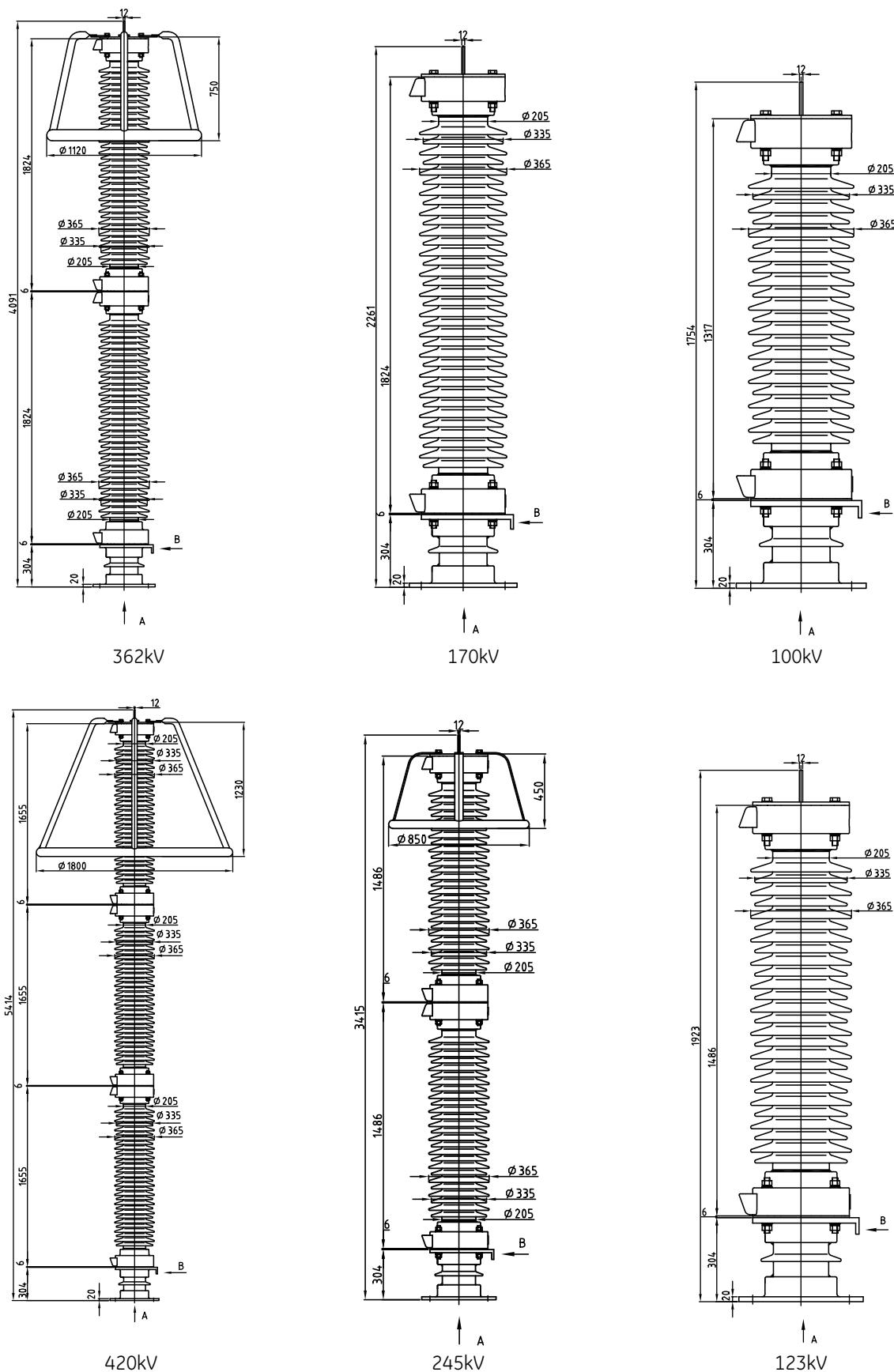


Porcelain Arrester Outline Drawings (mm)



For specifications on class 3, 4 and 5 ratings, please refer to the tables on pages 7 to 15.

Porcelain Arrester Outline Drawings (Cont'd)

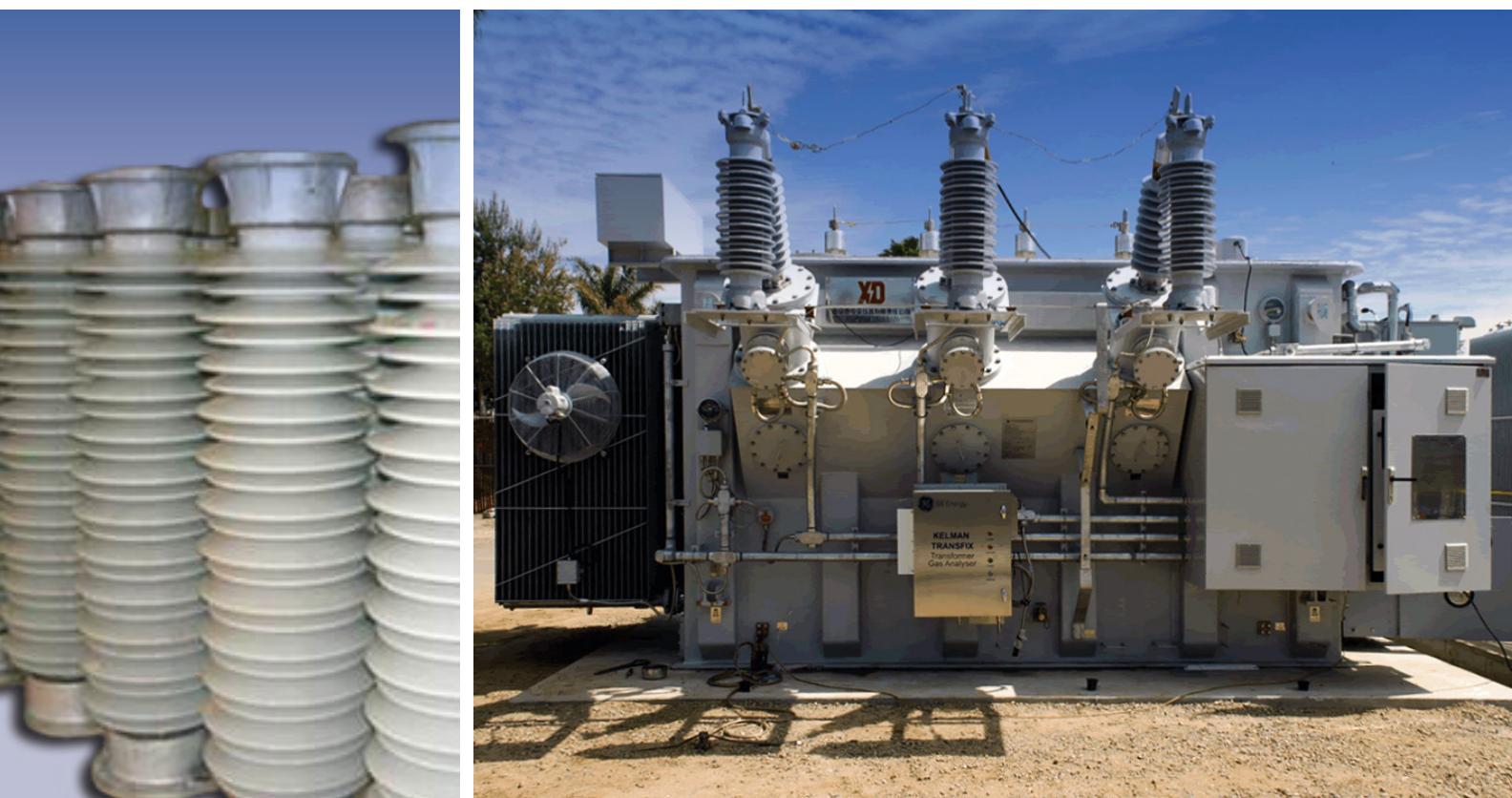


For specifications on class 3, 4 and 5 ratings, please refer to the tables on pages 7 to 15.

Class 5 Ratings (Porcelain and Polymer) (Cont'd)

IEC60099-4 CLASS 4 IEEE C62.11 STATION CLASS			MINIMUM DESIGNED CREEP	ACTUAL DESIGNED CREEP	IEC PREVIOUS DUTY TOV		SWITCHING IMPULSE RESIDUAL VOLTAGE				FRONT OF WAVE .5 US	MAXIMUM 8/20 RESIDUAL VOLTAGE AT INDICATED CURRENT (kV)					
							.25 KA	.50 KA	1.0 KA	2.0 KA		1.5 kA	2.5 kA	5 kA	10 kA	20 kA	40 kA
Um	Ur	Uc	mm	mm	1s kVrms	10s kVrms	kV	kV	kV	kV	kV	1.5 kA	2.5 kA	5 kA	10 kA	20 kA	40 kA
800	570	456	20000	22330	656	627	1077	1094	1123	1147	1603	1128.6	1137.7	1217.5	1291.1	1406.8	1545.8
800	570	456	24800	27689	656	627	1077	1094	1123	1147	1603	1128.6	1137.7	1217.5	1291.1	1406.8	1545.8
800	588	470.4	20000	22330	676	647	1111	1129	1158	1184	1654	1164.2	1173.6	1256	1331.8	1451.2	1594.7
800	588	470.4	24800	27689	676	647	1111	1129	1158	1184	1654	1164.2	1173.6	1256	1331.8	1451.2	1594.7
800	612	489.6	20000	22330	704	673	1157	1175	1206	1232	1722	1211.8	1221.6	1307.2	1386.2	1510.4	1659.7
800	612	489.6	24800	27689	704	673	1157	1175	1206	1232	1722	1211.8	1221.6	1307.2	1386.2	1510.4	1659.7
800	624	499.2	20000	22330	718	686	1179	1198	1229	1256	1755	1235.5	1245.5	1332.9	1413.4	1540	1692.3
800	624	499.2	24800	27689	718	686	1179	1198	1229	1256	1755	1235.5	1245.5	1332.9	1413.4	1540	1692.3

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GEA-12929(E)
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